

# Vinylon Prepared in Spring Water and Vinylon/Polyethylenedioxythiophene Composite



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#### **ABSTRACT**

In this research, we prepared vinylon synthesized in spring water from Zao. Furthermore, vinylon/poly(3,4-ethylenedioxythiophene) (PEDOT) composite was prepared with vinylon synthesized in spring water. The compounds thus synthesized in this study were evaluated with infrared absorption (IR) spectroscopy measurements and scanning electron microscopy (SEM) observations.

**Keywords:** Composite, conductive polymer, spring water.

#### Introduction

Hot spring water contains many kinds of minerals like Ca, Mg, Al, and ions such as  $SO_4^{2-}$ , Cl<sup>-</sup>, and  $HSO_4^{-}$  [1]. pH of the hot spring water depends on place and time [2].

In this research, vinylon was synthesized in the spring water obtained from Zao, Japan. Spring water was used as both acid catalyst and solvent during the reaction. Furthermore, vinylon/poly(3,4-ethylenedioxythiophene) (PEDOT, a conducting polymer) composite was synthesized with vinylon thus prepared in this study.

# **Experimental**

Synthesis

**Scheme 1**. Synthesis of Vin<sub>Zao</sub> (vinylon) in the presence of Zao-spring water. PVA: polyvinylalcohol.

First, vinylon was synthesized in Zao-spring water (pH = 2.0, 60 mL) from polyvinylalcohol (PVA,

2.0 g) with a small volume of formaldehyde (Scheme 1). Vinylon was first synthesized by Sakurada in 1939. Polyvinylalcohol was formalized with H<sub>2</sub>SO<sub>4</sub>, Na<sub>2</sub>SO<sub>4</sub>, HCHO and H<sub>2</sub>O in the study. H<sub>2</sub>SO<sub>4</sub> was used as an acid catalyst. Na<sub>2</sub>SO<sub>4</sub> was used to prevent softening of fiber by formalization. H<sub>2</sub>O was employed as a solvent [3]. Therefore, the acid component of the Zao-spring water played a role of acid catalyst and a solvent.

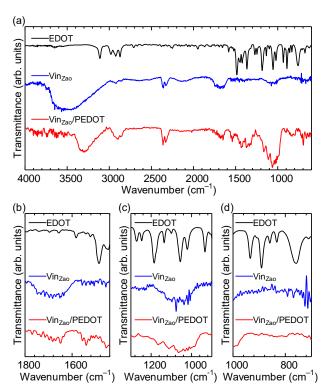
**Scheme 2**. Synthesis of Vin<sub>Zao</sub>/PEDOT. PEDOT: poly(3,4-ethylenedioxythiophene).

This polymer (vinylon) is abbreviated as Vin<sub>Zao</sub>. Then, Vin<sub>Zao</sub> thus prepared (0.02 g) and 3,4-ethylenedioxythiophene (EDOT, 0.2 g) were added into the distilled water (1 mL) and stirred. After two days, FeCl<sub>3</sub>·6H<sub>2</sub>O (0.2 g) was added into the mixture over night (Scheme 2). The precipitate was collected by filtration and the solvent was removed under vacuum to afford a black solid.

#### Results and discussion

#### Molecular Structure

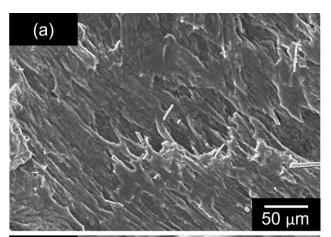
Figure 1 shows infrared absorption (IR) spectra for EDOT (monomer),  $Vin_{Zao}$  and  $Vin_{Zao}$ /PEDOT composite. EDOT exhibited bending vibration of C–H in aromatic ring with  $\alpha$  carbon at 890 cm<sup>-1</sup>. While,  $Vin_{Zao}$ /PEDOT showed no signal derived from the monomer at 890 cm<sup>-1</sup>.  $Vin_{Zao}$ /PEDOT shows C=O and C=C stretching vibration at 1697 and 1539 cm<sup>-1</sup> due to the vinylon structure, respectively. The signal at 1150cm<sup>-1</sup> and 1165 cm<sup>-1</sup> is derived from the C-O-C stretching vibration of vinylon in  $Vin_{Zao}$  and  $Vin_{Zao}$ /PEDOT, respetively. These results confirm that the synthesis of  $Vin_{Zao}$  and  $Vin_{Zao}$ /PEDOT was achieved.

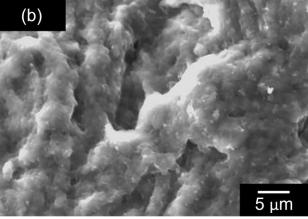


**Figure 1.** Infrared absorption spectra for 3,4-ethylenedioxythiophene (EDOT, monomer), Vin<sub>Zao</sub> and Vin<sub>Zao</sub>/PEDOT. (a): full scale. (b):1800 –1440 cm<sup>-1</sup>. (c):1300–900 cm<sup>-1</sup>. (d):1000 –700 cm<sup>-1</sup>. Vin<sub>Zao</sub>: vinylon prepared in Zao-spring water.

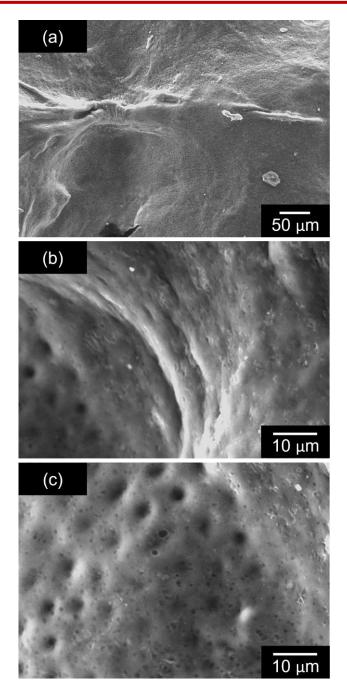
#### Surface images

Figures 2,3 show SEM images of non-Au coated Vin<sub>Zao</sub> and Vin<sub>Zao</sub>/PEDOT, respectively. Vin<sub>Zao</sub> has roughness structure (Figure 2a,b). While, Vin<sub>Zao</sub>/PEDOT displays less roughness (Figure 3a). Magnification image of Vin<sub>Zao</sub>/PEDOT evaluated that Vin<sub>Zao</sub>/PEDOT has porous structure on the surface (Figure 3b,c).





**Figure 2.** Scanning electron microscopy (SEM) images of Vin<sub>Zao</sub>. (a): Low magnification. (b): High magnification.



**Figure 3.** SEM images of Vin<sub>Zao</sub>/PEDOT. (a): Low magnification. (b,c): High magnification.

### **Conclusions**

Preparation of vinylon synthesized in Zaospring water, and composite formation of the vinylon with PEDOT were successfully achieved. PEDOT as a conducting polymer was coated the entire surface of the vinylon.

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